



vacuum impregnation to modify health-promoting properties of apples cv. Granny Smith (disk-shaped samples)

Raw Material	Composition of Vacuum Impregnation Solutions	Process Parameters	Effect
apples cv. Granny Smith (disk- shaped samples)	mandarin juice inoculated with Lactobacillus salivarius spp. salivarius at pH 6 and after 24 h incubation	p1 5 kPa t1 10 min t2 10 min	concentration of microorganisms in the final product: 107 CFU/g

Flow Chart

Apples cv.Granny Smith(diskshaped samples) Introduced into Yacuum Chamber

Hydrodynamic Mechanism (HDM) Vacuum Chamber at – p1=5KPA Time period t1=10 min

Mandarin juice inoculated with Lactobacillus salivarius spp. salivarius at pH 6 and after 24 h incubation

Deformation Relaxation Phenomenon(DRP) Vacuum Chamber at atmospheric pressure Time period t2=10 min

concentration of microorganisms in the final product: 107 CFU/g

Vacuum Impregnation Setup



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Result:

Concentration of microorganisms in the final product: 107 CFU/g. Vacuum impregnated apple slices were air dried, freeze-dried and dried in a process combining air drying and radiant energy vacuum drying. Initially, the *L. rhamnosus* population in apple slices tissue after impregnation was at 109 CFU/g. The freeze-drying process was most effective in protecting bacteria in comparison to the other two drying methods, reducing the microbial population by 1.1 log. In turn, a combination of air drying and radiant energy vacuum drying resulted in a smaller reduction of the level of microorganisms during room temperature storage in enriched apple snacks. Additionally, in a study by Betoret *et al.* (2009), a combination of vacuum impregnation and drying provided a probiotic fruit product containing microorganisms at a level comparable to that in probiotic dairy products

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